

## MACHINE TAPS DIN 371 / 376

## MACHINE TAPS



Machine tap with reinforced shank, 4-5 thread chamfer, with spiral point

## TECHNICAL INFORMATION

Standard	DIN 371	Hole type	Through hole < 1.1/2×d
Thread	M	Direction	Right
Material	HSS-G	Tolerance	6H
Raw material	Steel	Form	Form B

							Art.-No.
M 2	0,4	1,6	45	8	2,8	2,1	00302080
M 2,2	0,45	1,75	45	9	2,8	2,1	00302090
M 2,3	0,4	1,9	45	9	2,8	2,1	00302100
M 2,5	0,45	2,05	50	9	2,8	2,1	00302110
M 2,6	0,45	2,1	50	9	2,8	2,1	00302120
M 3	0,5	2,5	56	11	3,5	2,7	00302130
M 3,5	0,6	2,9	56	12	4,0	3,0	00302140
M 4	0,7	3,3	63	13	4,5	3,4	00302150
M 5	0,8	4,2	70	16	6,0	4,9	00302170
M 6	1,0	5,0	80	19	6,0	4,9	00302190
M 7	1,0	6,0	80	19	7,0	5,5	00302200
M 8	1,25	6,8	90	22	8,0	6,2	00302210
M 10	1,5	8,5	100	24	10,0	8,0	00302230

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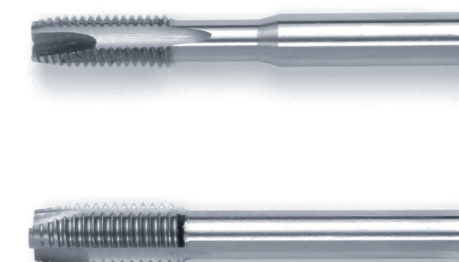
Machine tap with overflow shank, 4-5 thread chamfer, with spiral point

## TECHNICAL INFORMATION

Standard	DIN 376 (DIN 2184-1)	Hole type	Through hole < 1.1/2×d
Thread	M	Direction	Right
Material	HSS-G	Tolerance	6H
Raw material	Steel	Form	Form B

							Art.-No.
M 3	0,5	2,5	56	11	2,2	—	00309130
M 4	0,7	3,3	63	13	2,8	2,1	00309150
M 5	0,8	4,2	70	16	3,5	2,7	00309170
M 6	1,0	5,0	80	19	4,5	3,4	00309190
M 7	1,0	6,0	80	19	5,5	4,3	00309200
M 8	1,25	6,8	90	22	6,0	4,9	00309210
M 10	1,5	8,5	100	24	7,0	5,5	00309230
M 12	1,75	10,2	110	28	9,0	7,0	00309250
M 14	2,0	12,0	110	30	11,0	9,0	00309260
M 16	2,0	14,0	110	32	12,0	9,0	00309270

							Art.-No.
M 18	2,5	15,5	125	34	14,0	11,0	00309280
M 20	2,5	17,5	140	34	16,0	12,0	00309290
M 22	2,5	19,5	140	34	18,0	14,5	00309300
M 24	3,0	21,0	160	38	18,0	14,5	00309310
M 27	3,0	24,0	160	38	20,0	16,0	00309320
M 30	3,5	26,5	180	45	22,0	18,0	00309330
M 33	3,5	29,5	180	50	25,0	20,0	00309340
M 36	4,0	32,0	200	56	28,0	22,0	00309350
M 39	4,0	35,0	200	60	32,0	24,0	00309360
M 42	4,5	37,5	200	60	32,0	24,0	00309370
M 45	4,5	40,5	220	65	36,0	29,0	00309380
M 48	5,0	43,0	250	70	36,0	29,0	00309390
M 52	5,0	47,0	250	70	40,0	32,0	00309400
M 56	5,5	51,5	250	70	40,0	32,0	00309410
M 60	5,5	54,5	280	75	45,0	35,0	00309420
M 64	6,0	58,0	315	80	50,0	39,0	00309430
M 68	6,0	62,0	315	80	50,0	39,0	00309440
M 72	6,0	66,0	340	80	50,0	39,0	00309450
M 76	6,0	70,0	340	80	50,0	39,0	00309460
M 80	6,0	74,0	360	85	50,0	39,0	00309470
M 84	6,0	78,0	380	85	50,0	39,0	00309480
M 88	6,0	82,0	380	85	50,0	39,0	00309490
M 90	6,0	84,0	380	85	50,0	39,0	00309500
M 92	6,0	86,0	400	90	56,0	44,0	00309510
M 96	6,0	90,0	400	90	56,0	44,0	00309520
M 100	6,0	94,0	400	90	56,0	44,0	00309530



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## TECHNICAL INFORMATION

Standard	DIN 371 (DIN 2184-1)	Hole type	Through hole < 1.1/2×d
Thread	M	Direction	Right
Material	HSSE-G	Tolerance	6H
Raw material	Steel	Form	Form B

Machine tap with reinforced shank, 4-5 thread chamfer, with spiral point

								Art.-No.
M 2	0,4	1,6	45	8	2,8	2,1	—	01004080
M 2,2	0,45	1,75	45	9	2,8	2,1	—	01004090
M 2,3	0,4	1,9	45	9	2,8	2,1	—	01004100
M 2,5	0,45	2,05	50	9	2,8	2,1	—	01004110
M 2,6	0,45	2,1	50	9	2,8	2,1	—	01004120
M 3	0,5	2,5	56	11	3,5	2,7	—	01004130
M 3,5	0,6	2,9	56	12	4,0	3,0	—	01004140
M 4	0,7	3,3	63	13	4,5	3,4	—	01004150
M 5	0,8	4,2	70	16	6,0	4,9	—	01004170
M 6	1,0	5,0	80	19	6,0	4,9	—	01004190
M 7	1,0	6,0	80	19	7,0	5,5	—	01004200
M 8	1,25	6,8	90	22	8,0	6,2	—	01004210
M 10	1,5	8,5	100	24	10,0	8,0	—	01004230

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## TECHNICAL INFORMATION

Standard	DIN 376	Hole type	Through hole < 1.1/2×d
Thread	M	Direction	Right
Material	HSSE-G	Tolerance	6H
Raw material	Steel	Form	Form B

Machine tap with overflow shank, 4-5 thread chamfer, with spiral point

								Art.-No.
M 3	0,5	2,5	56	11	2,2	—	—	02004130
M 4	0,7	3,3	63	13	2,8	2,1	—	02004150
M 5	0,8	4,2	70	16	3,5	2,7	—	02004170
M 6	1,0	5,0	80	19	4,5	3,4	—	02004190
M 7	1,0	6,0	80	19	5,5	4,3	—	02004200
M 8	1,25	6,8	90	22	6,0	4,9	—	02004210
M 10	1,5	8,5	100	24	7,0	5,5	—	02004230
M 12	1,75	10,2	110	28	9,0	7,0	—	02004250
M 14	2,0	12,0	110	30	11,0	9,0	—	02004260
M 16	2,0	14,0	110	32	12,0	9,0	—	02004270
M 18	2,5	15,5	125	34	14,0	11,0	—	02004280
M 20	2,5	17,5	140	34	16,0	12,0	—	02004290
M 22	2,5	19,5	140	34	18,0	14,5	—	02004300
M 24	3,0	21,0	160	38	18,0	14,5	—	02004310
M 27	3,0	24,0	160	38	20,0	16,0	—	02004320
M 30	3,5	26,5	180	45	22,0	18,0	—	02004330
M 33	3,5	29,5	180	50	25,0	20,0	—	02004340
M 36	4,0	32,0	200	56	28,0	22,0	—	02004350
M 39	4,0	35,0	200	60	32,0	24,0	—	02004360
M 42	4,5	37,5	200	60	32,0	24,0	—	02004370
M 45	4,5	40,5	220	65	36,0	29,0	—	02004380
M 48	5,0	43,0	250	70	36,0	29,0	—	02004390
M 52	5,0	47,0	250	70	40,0	32,0	—	02004400
M 56	5,5	51,5	250	70	40,0	32,0	—	02004410
M 60	5,5	54,5	280	75	45,0	35,0	—	02004420
M 64	6,0	58,0	315	80	50,0	39,0	—	02004430
M 68	6,0	62,0	315	80	50,0	39,0	—	02004440
M 72	6,0	66,0	340	80	50,0	39,0	—	02004450
M 76	6,0	70,0	340	80	50,0	39,0	—	02004460
M 80	6,0	74,0	360	85	50,0	39,0	—	02004470
M 84	6,0	78,0	380	85	50,0	39,0	—	02004480
M 88	6,0	82,0	380	85	50,0	39,0	—	02004490
M 90	6,0	84,0	380	85	50,0	39,0	—	02004500
M 92	6,0	86,0	400	90	56,0	44,0	—	02004510
M 96	6,0	90,0	400	90	56,0	44,0	—	02004520
M 100	6,0	94,0	400	90	56,0	44,0	—	02004530