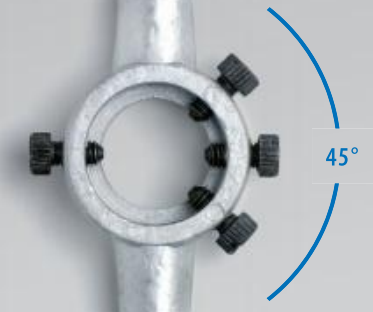




◀ CHAMFERED LOCKING SCREW

▲ ASSEMBLY
for an easy assembly of the round die holder, a standard screw driver can be used

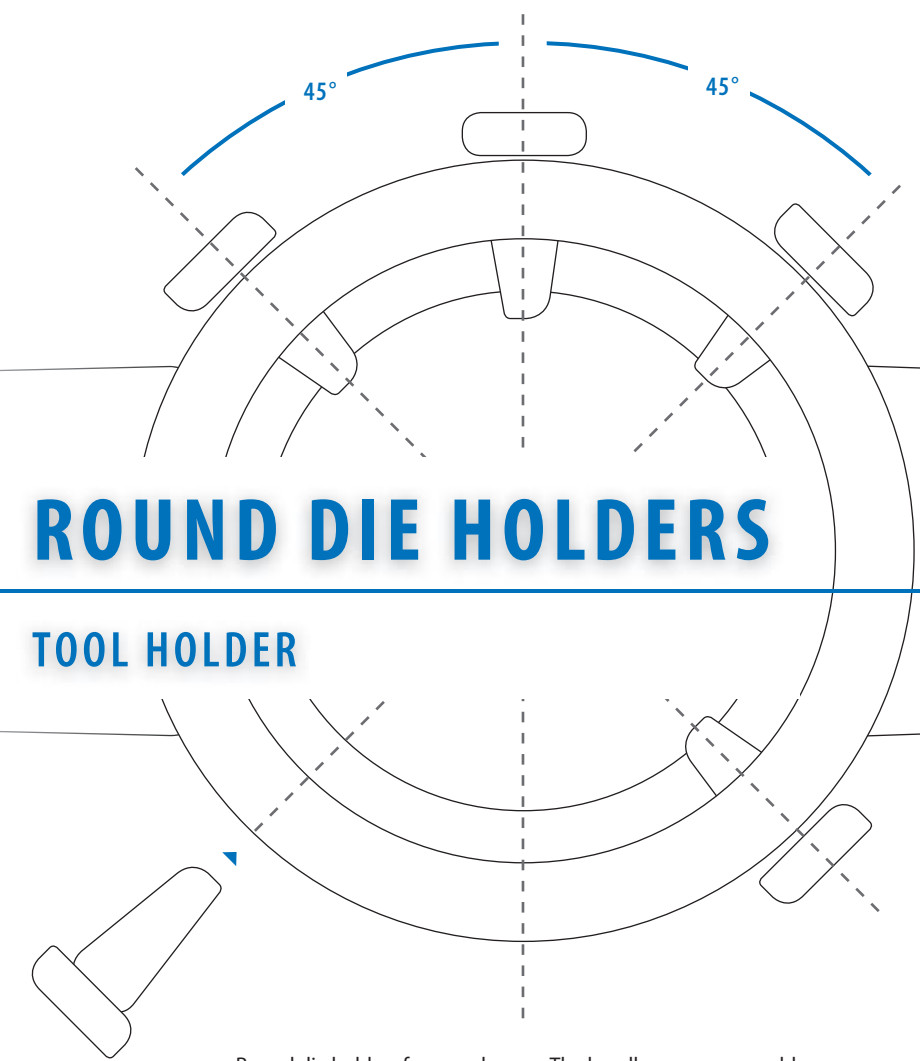


ROUND DIE HOLDERS
DIN 225 · 38 × 14

Description	
DIN EN 22568	= German Institute for Standardisation
38 = d	Inner diameter of the chuck = outer diameter of the round die
14 = h	height of the chuck = width of the round die

▶ **ROUND DIE HOLDERS**

TOOL HOLDER



Round die holders for round dies with an outer diameter of d=16mm and d=20mm have four locking screws. The bigger die holders have five chamfered locking screws.

The handles are unscrewable on both sides and made of steel with a polished, galvanised surface. The body is die-cast zinc according to DIN 1743.

ROUND DIE HOLDERS



TECHNICAL INFORMATION

Standard DIN EN 22568 (225)
Material Die-cast zinc

Size	Suitable for	Suitable for	Total length	Art.-No.
16 × 5	W 1/6 - 3/32	M 1 - 2,6	160	00633010
20 × 5	W 1/8 - 5/32	M 3 - 4	195	00633020
20 × 7	W 3/16 - 1/4	M 4,5 - 6	195	00633030
25 × 9	W 5/16	M 7 - 9	215	00633040
30 × 11	W 3/8 - 7/16	M 10 - 11	260	00633050
38 × 14	W 1/2 - 9/16	M 12 - 14	315	00633060
38 × 10	G 1/4	MF 12 - 15	315	00633070
45 × 18	W 5/8 - 13/16	M 16 - 20	445	00633080
45 × 14	G 3/8 - 1/2	MF 16 - 20	445	00633090
55 × 22	W 7/8 - 1	M 22 - 24	495	00633100
55 × 16	G 5/8 - 3/4	MF 22 - 26	495	00633110
65 × 25	W 1.1/8-1.3/8	M 27 - 36	630	00633120
65 × 18	G 7/8 - 1	MF 27 - 36	630	00633130
75 × 30	W 1.1/2 - 1.5/8	M 39 - 42	700	00633140
75 × 20	G 1.1/8 - 1.1/4	MF 38 - 42	700	00633150

ROUND DIE HOLDERS



TECHNICAL INFORMATION

Standard DIN EN 22568 (225)
Material Steel

Size	Suitable for	Suitable for	Total length	Art.-No.
45 × 18	W 5/8 - 13/16	M 16 - 20	445	00634080
45 × 14	G 3/8 - 1/2	MF 16 - 20	445	00634090
55 × 22	W 7/8 - 1	M 22 - 24	495	00634100
55 × 16	G 5/8 - 3/4	MF 22 - 26	495	00634110
65 × 25	W 1.1/8-1.3/8	M 27 - 36	630	00634120
65 × 18	G 7/8 - 1	MF 27 - 36	630	00634130
75 × 30	W 1.1/2 - 1.5/8	M 39 - 42	700	00634140
75 × 20	G 1.1/8 - 1.1/4	MF 37 - 42	700	00634150
90 × 36	W 1.3/4 - 2	M 45 - 52	900	00634160
90 × 22	G 1.3/8 - 1.3/4	MF 44 - 52	900	00634170
105 × 36	W 2.1/4 - 2.1/2	M 56 - 64	930	00634180
105 × 22	G 2 - 2.1/4	MF 54 - 65	930	00634190
120 × 36	—	M 68 - 76	1100	00634200
120 × 22	G 2.3/8 - 2.3/4	MF 68 - 80	1100	00634210
130 × 36	—	M 80	1200	00634220
130 × 22	G 3";MF 82 - 85	—	1200	00634230
140 × 22	G 3.1/4	MF 88 - 95	1200	00634240
140 × 36	—	—	1200	00634250
170 × 25	—	—	1270	00634290

