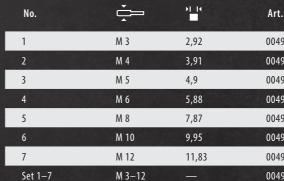
GSR ROUND DIE HOLDER MADE OF DIE-CAST ZINC

The design of the GSR round die holder was also completely revised. Not only is the body much more resilient than the predecessor's ones, the powder coating is also environmentally friendly. It is applied in a state-of-the-art coating process in a closed-circulation system to the high-quality die-cast zinc.

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|---------|---------------------------|-----------------------|-----------------|---------------|
| | | and the second second | | 100 print and |
| Size | Suitable for | Total length m | m | Art. No. |
| 16 x 5 | W 1/6 - 3/32 | M 1 - 2,6 | 160 | 08801010 |
| 20 x 5 | W 1/8 - 5/32 | M 3 - 4 | 175 | 08801020 |
| 20 x 7 | W 3/16 - 1/4 | M 4,5 - 6 | 175 | 08801030 |
| 25 x 9 | W 5/16 | M 7 - 9 | 210 | 08801040 |
| 30 x 11 | W 3/8 - 7/16 | M 10 - 11 | 260 | 08801050 |
| 38 x 14 | W 1/2 - 9/16 | M 12 - 14 | 310 | 08801060 |
| 38 x 10 | G 1/4 | MF 12 - 15 | 310 | 08801070 |
| 45 x 18 | W 5/8 - 13/16 | M 16 - 20 | 440 | 08801080 |
| 45 x 14 | G 3/8 - 1/2 | MF 16 - 20 | 440 | 08801090 |
| 55 x 22 | W 7/8 - 1 | M 22 - 24 | 495 | 08801100 |
| 55 x 16 | G 5/8 - 3/4 | MF 22 - 26 | 495 | 08801110 |
| 65 x 25 | W 1.1/8-1.3/8 | M 27 - 36 | 630 | 08801120 |
| 65 x 18 | G 7/8 - 1 | MF 27 - 36 | 630 | 08801130 |
| | Contraction of the second | | Service and the | |

ROUND DIE GUIDES ACCORDING TO DIN

The GSR round die guides enable the perpendicular first cut with round dies according to DIN. This increases the process reliability and prevents tilting of the round die and thus a waste. The GSR round die guides are made of high-quality die-cast zinc.



| . No. | |
|-------|--|
| 99001 | |
| 99002 | |
| 99003 | |
| 99004 | |
| 99005 | |
| 99006 | |
| 99007 | |
| 99010 | |

PILOT GUIDANCE FOR THE GSR ROUND DIE HOLDER

The pilot guidance for the GSR round die holder according to factory standard 25x9mm is placed around the tool holder and locked with its fixing screws. Then, the round die guide according to factory standard is inserted into the slot. After a proper perpendicular first cut was made, the tool holder can be turned back and the guide can be easily pushed out.

| Size | Suitable for | Art. No. |
|------|--------------|----------|
| 1 | Guides 25x9 | 00499120 |
| | | 1 - 1 - |

ROUND DIE GUIDES ACCORDING TO FACTORY STANDARD

The GSR round die guides enable the perpendicular first cut with round dies according to factory standard 25x9 mm. This increases the process reliability and prevents tilting of the round die and thus a waste. The GSR round die guides are made of high-quality die-cast zinc. As these guides are made according to factory standard, they are very well suited to be used with the pilot guidance for the GSR round die holder.

| No. | ţ. | >⊨ 14 ■ | Art. No. |
|---------|--------|------------|----------|
| 1 | M 3 | 2,92 | 00499101 |
| 2 | M 4 | 3,91 | 00499102 |
| 3 | M 5 | 4,9 | 00499103 |
| 4 | M 6 | 5,88 | 00499104 |
| 5 | M 8 | 7,87 | 00499105 |
| 6 | M 10 | 9,95 | 00499106 |
| 7 | M 12 | 11,83 | 00499107 |
| Set 1–7 | M 3-12 | - 333 | 00499110 |

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