



## GSR ROUND DIE HOLDER MADE OF DIE-CAST ZINC

The design of the GSR round die holder was also completely revised. Not only is the body much more resilient than the predecessor's ones, the powder coating is also environmentally friendly. It is applied in a state-of-the-art coating process in a closed-circulation system to the high-quality die-cast zinc.

Size	Suitable for	Total length mm		Art. No.
16 x 5	W 1/6 - 3/32	M 1 - 2,6	160	08801010
20 x 5	W 1/8 - 5/32	M 3 - 4	175	08801020
20 x 7	W 3/16 - 1/4	M 4,5 - 6	175	08801030
25 x 9	W 5/16	M 7 - 9	210	08801040
30 x 11	W 3/8 - 7/16	M 10 - 11	260	08801050
38 x 14	W 1/2 - 9/16	M 12 - 14	310	08801060
38 x 10	G 1/4	MF 12 - 15	310	08801070
45 x 18	W 5/8 - 13/16	M 16 - 20	440	08801080
45 x 14	G 3/8 - 1/2	MF 16 - 20	440	08801090
55 x 22	W 7/8 - 1	M 22 - 24	495	08801100
55 x 16	G 5/8 - 3/4	MF 22 - 26	495	08801110
65 x 25	W 1.1/8-1.3/8	M 27 - 36	630	08801120
65 x 18	G 7/8 - 1	MF 27 - 36	630	08801130

## ROUND DIE GUIDES ACCORDING TO DIN

The GSR round die guides enable the perpendicular first cut with round dies according to DIN. This increases the process reliability and prevents tilting of the round die and thus a waste. The GSR round die guides are made of high-quality die-cast zinc.

No.			Art. No.
1	M 3	2,92	00499001
2	M 4	3,91	00499002
3	M 5	4,9	00499003
4	M 6	5,88	00499004
5	M 8	7,87	00499005
6	M 10	9,95	00499006
7	M 12	11,83	00499007
Set 1-7	M 3-12	—	00499010





## PILOT GUIDANCE FOR THE GSR ROUND DIE HOLDER

The pilot guidance for the GSR round die holder according to factory standard 25x9mm is placed around the tool holder and locked with its fixing screws. Then, the round die guide according to factory standard is inserted into the slot. After a proper perpendicular first cut was made, the tool holder can be turned back and the guide can be easily pushed out.

Size	Suitable for	Art. No.
1	Guides 25x9	00499120

## ROUND DIE GUIDES ACCORDING TO FACTORY STANDARD

The GSR round die guides enable the perpendicular first cut with round dies according to factory standard 25x9 mm. This increases the process reliability and prevents tilting of the round die and thus a waste. The GSR round die guides are made of high-quality die-cast zinc. As these guides are made according to factory standard, they are very well suited to be used with the pilot guidance for the GSR round die holder.

No.			Art. No.
1	M 3	2,92	00499101
2	M 4	3,91	00499102
3	M 5	4,9	00499103
4	M 6	5,88	00499104
5	M 8	7,87	00499105
6	M 10	9,95	00499106
7	M 12	11,83	00499107
Set 1-7	M 3-12	—	00499110

