



## ► HAND TAPS

**GSR**人

HANGZHOU GSR THREADS TOOLS CO.,LTD

NO.381 of Tianfeng Village,Yiqiao Town,Xiaoshan,

311256,Hangzhou,Zhejiang Province,China

Tel : +86 571 82688363 +86 571 83864737

Mail: info@gsrthreads.com info@gsr-germany.com

Web: www.gsrthreads.com https://gsrchina.1688.com



► 3PCS SETS

► 2PCS SETS

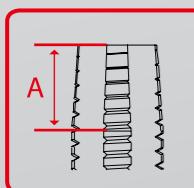
► PIPE THREAD TAPS



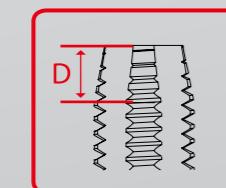
DIN 352



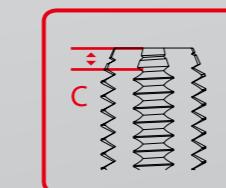
**SQUARE SHANK ACCORDING TO DIN 10**  
for mounting the tap  
into the adjustable tap wrench



**TAPER**  
Marked with one ring,  
long chamfer,  
Form A / 6 - 8 threads



**PLUG**  
Marked with two rings,  
medium chamfer,  
Form D / 3, 5 - 5 threads



**BOTTOMING**  
no marking,  
short chamfer,  
Form C / 2 - 3 threads

## TAPS DIN 352 · 3S · M4 · 6H · HSS

### Description

DIN 352 = German Institute for Standardisation

3S = 3pcs. Set

M4 = Size in mm for ISO metric coarse  
threads according to DIN 13

6H = Tolerance class according to DIN 802, part 1

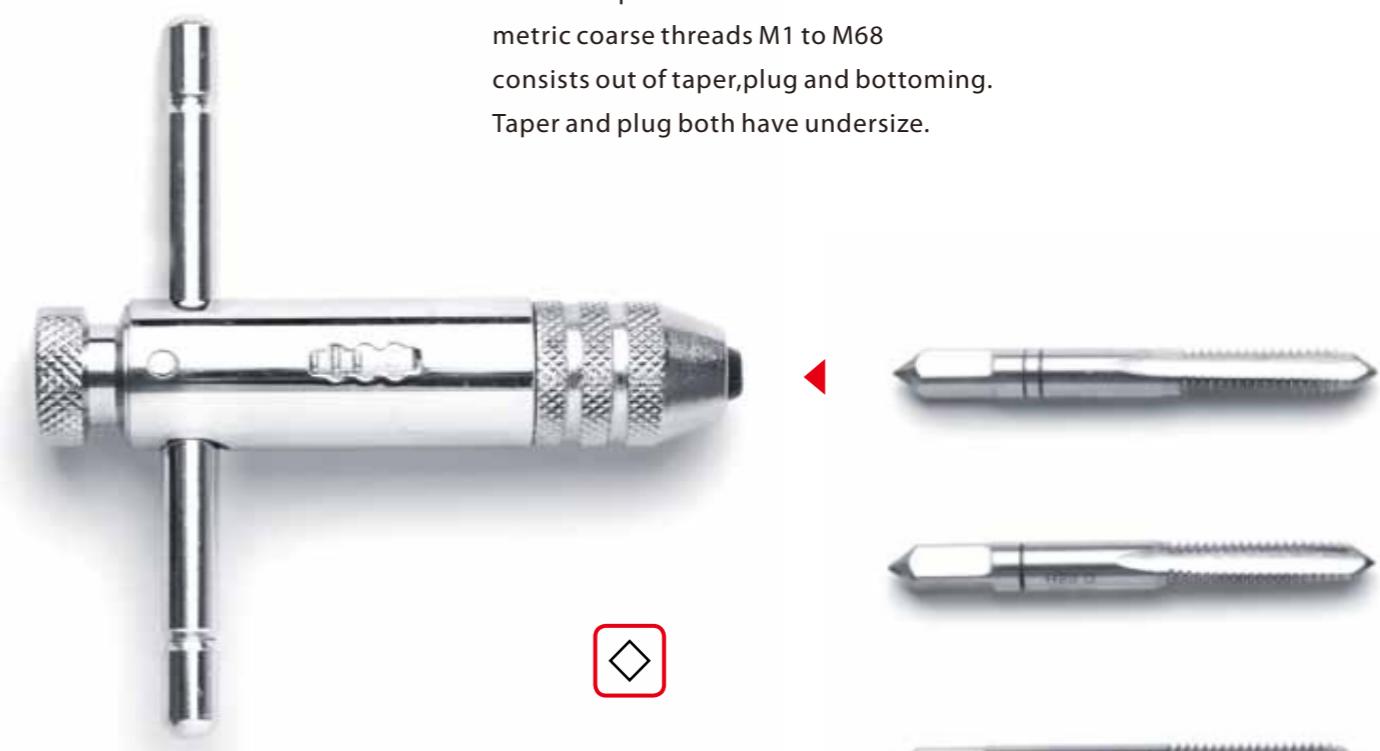
HSS = High-Speed Steel

Labelling according to DIN 2791  
M4 6H HSS

## ► HAND TAPS

### DIN 352

The three-piece set for ISO  
metric coarse threads M1 to M68  
consists out of taper, plug and bottoming.  
Taper and plug both have undersize.



**SQUARE SHANK ACCORDING TO DIN 10**  
for mounting the tap  
into the adjustable tap wrench

# HAND TAPS

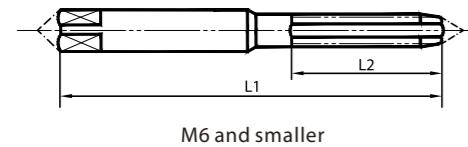


## HAND TAP 3PCS SET



Standard	DIN 352
Hole type	through/blind hole
Material	HSS-G
Range	M1-M68
Direction	right hand
Tolerance	ISO2 / 6H
Function	internal threads cutting
Feature	cutting sequenced by No.1-2-3,fully ground

\*Inquiry of excluded sizes in this manual is welcome.



M6 and smaller

M7 and above

Art.No.	❖	❖	❖	❖	❖	❖
1010101010025	M 16	2,0	80	32	9	13,84
1010101010026	M 18	2,5	95	34	11	15,29
1010101010027	M 20	2,5	95	34	12	17,29
1010101010028	M 22	2,5	100	34	14,5	19,29
1010101010029	M 24	3,0	110	38	14,5	20,75
1010101010030	M 27	3,0	110	38	16	23,75
1010101010031	M 30	3,5	125	45	18	26,21
1010101010032	M 33	3,5	125	50	20	29,21
1010101010033	M 36	4,0	150	56	22	31,67
1010101010034	M 39	4,0	150	60	24	34,67
1010101010035	M 42	4,5	150	60	24	37,13
1010101010036	M 45	4,5	160	65	29	40,13
1010101010037	M 48	5,0	180	70	29	42,59
1010101010038	M 52	5,0	180	70	32	46,59
1010101010039	M 56	5,5	180	70	32	50,05
1010101010040	M 60	5,5	200	75	35	54,05
1010101010041	M 64	6,0	220	80	39	57,51

Art.No.	❖	❖	❖	❖	❖	❖
1010101010001	M 1	0,25	32	5,5	2,1	0,78
1010101010002	M 1,1	0,25	32	5,5	2,1	0,83
1010101010003	M 1,2	0,25	32	5,5	2,1	0,93
1010101010004	M 1,4	0,3	32	7	2,1	1,08
1010101010005	M 1,6	0,35	32	8	2,1	1,22
1010101010006	M 1,7	0,35	32	8	2,1	1,35
1010101010007	M 1,8	0,35	32	8	2,1	1,42
1010101010008	M 2	0,4	36	8	2,1	1,57
1010101010009	M 2,2	0,45	36	9	2,1	1,71
1010101010010	M 2,3	0,4	36	9	2,1	1,9
1010101010011	M 2,5	0,45	40	9	2,1	2,05
1010101010012	M 2,6	0,45	40	9	2,1	2,15
1010101010013	M 3	0,5	40	11	2,7	2,46
1010101010014	M 3,5	0,6	45	13	3	2,85
1010101010015	M 4	0,7	45	13	3,4	3,24
1010101010016	M 4,5	0,75	50	16	4,9	3,69
1010101010017	M 5	0,8	50	16	4,9	4,13
1010101010018	M 6	1,0	56	19	4,9	4,92
1010101010019	M 7	1,0	56	19	4,9	5,92
1010101010020	M 8	1,25	63	22	4,9	6,65
1010101010043	M 9	1,25	63	22	5,5	7,65
1010101010021	M 10	1,5	70	24	5,5	8,38
1010101010022	M 11	1,5	70	24	6,2	9,38
1010101010023	M 12	1,75	75	28	7	10,11
1010101010024	M 14	2,0	80	30	9	11,84

